



# FLIE EVENT – Case Ducor

8 december 2021



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- Ducor Petrochemicals B.V.
- Energy Consumption & CO<sub>2</sub> emissions
- Case Study Ducor

### Case Presented by

Rens van Leuken

Operations Manager Ducor

[rens.vanleuken@ducorchem.com](mailto:rens.vanleuken@ducorchem.com)



08/12/21

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**DUCOR**  
Petrochemicals

# Ducor Petrochemicals B.V.

Producer of Polypropylene, situated in Botlek (Rotterdam)  
Fully owned by Carmel Olefins Ltd (Bazan Group)

We focus on long-term partnerships, working together closely  
with our clients to create tailor-made products.

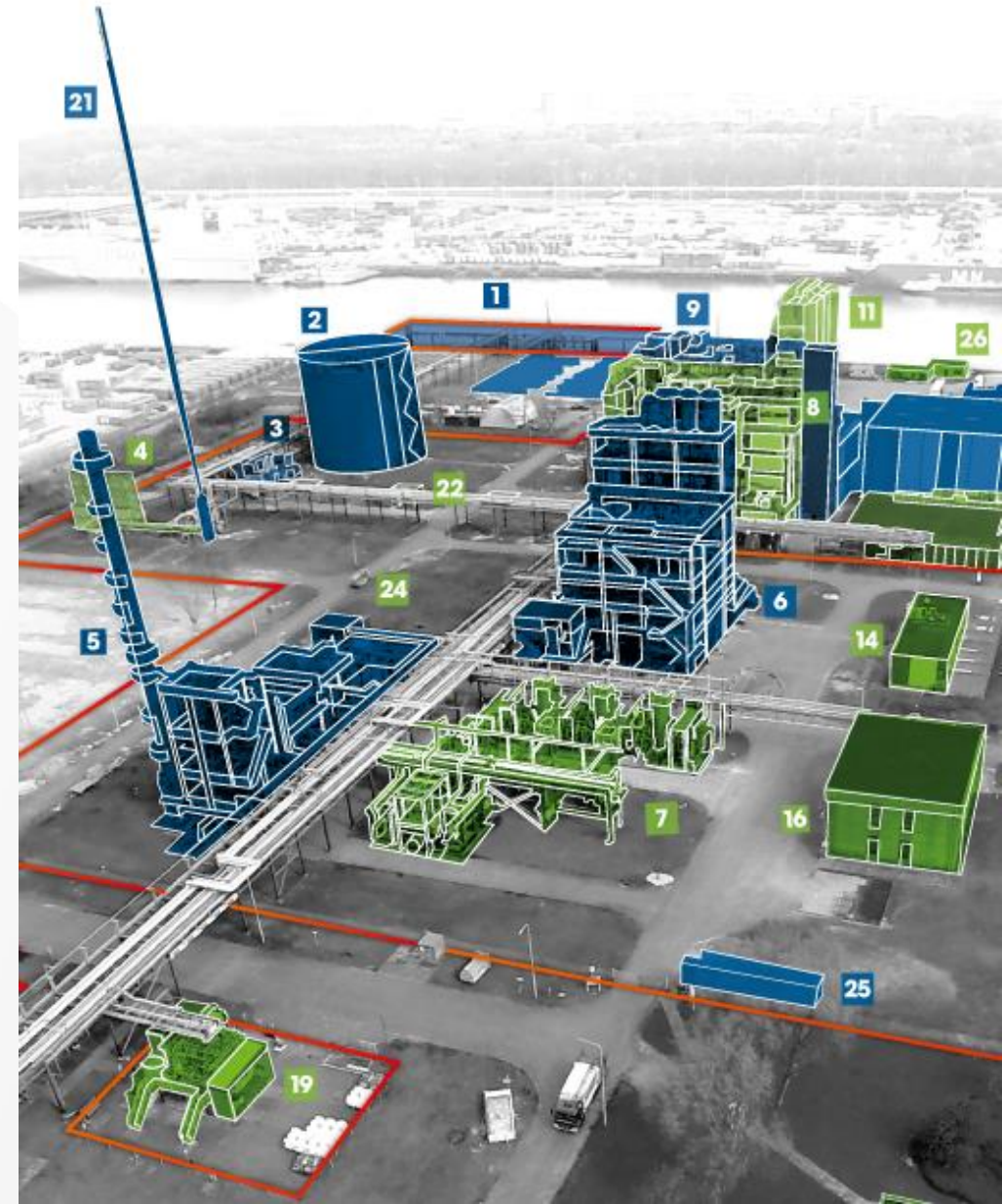
ANTICIPATE

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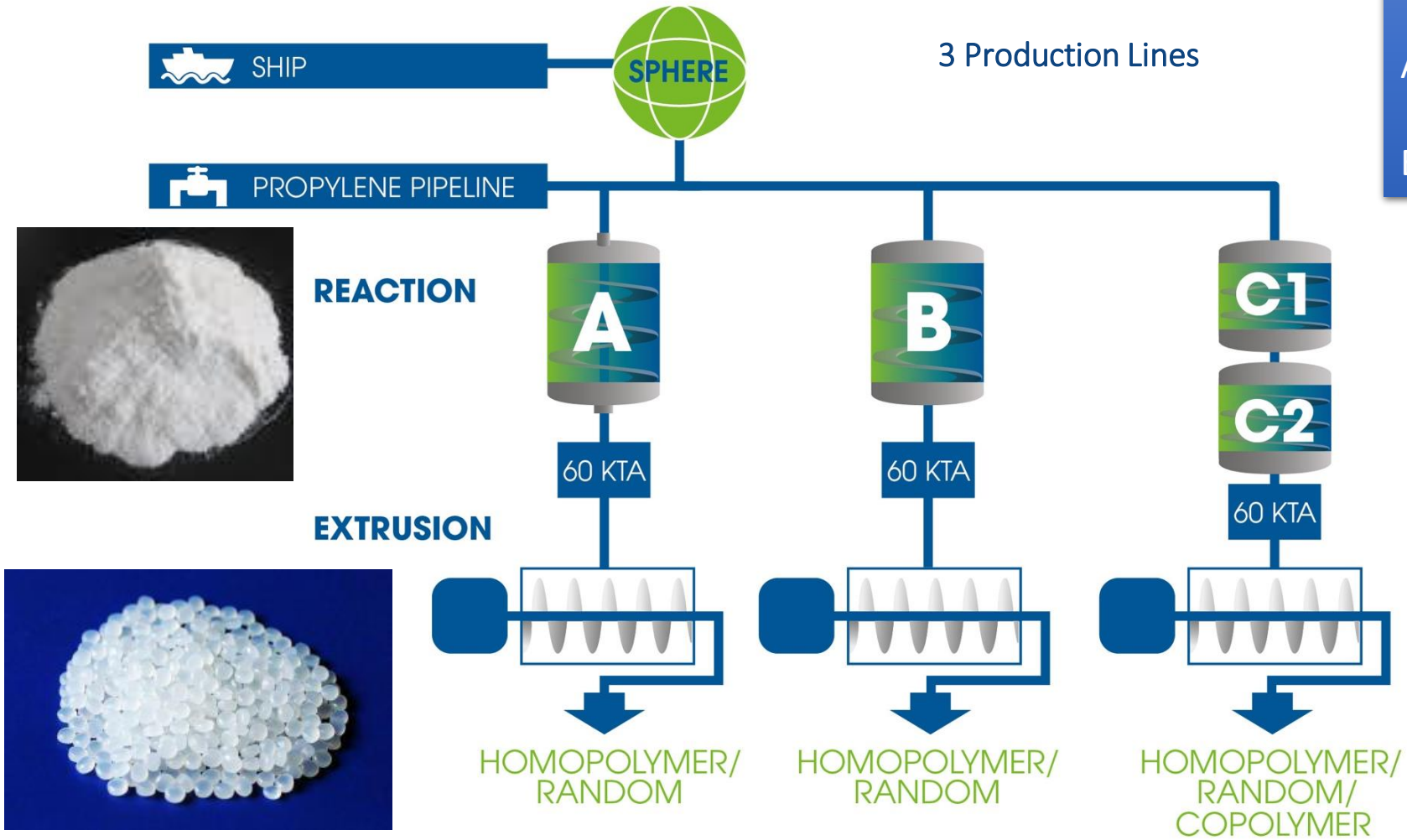
Polypropylene Producer & Solution Seller

[WWW.DUCORCHEM.COM](http://WWW.DUCORCHEM.COM)



# Process Overview

**Polypropylene (PP)**  
Dutch consumption ~ 400 kton/yr  
Average household 'owns' 100 kg PP  
Easy to Recycle



# Excess of Heat gives opportunity for energy optimization and CO<sub>2</sub> reduction

Energy Consumption (yearly, reference 2020):

Electricity	66 GWh
Steam	41 kton

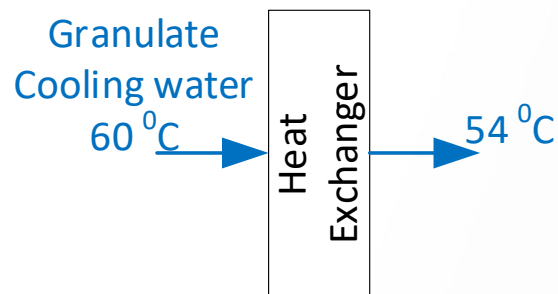
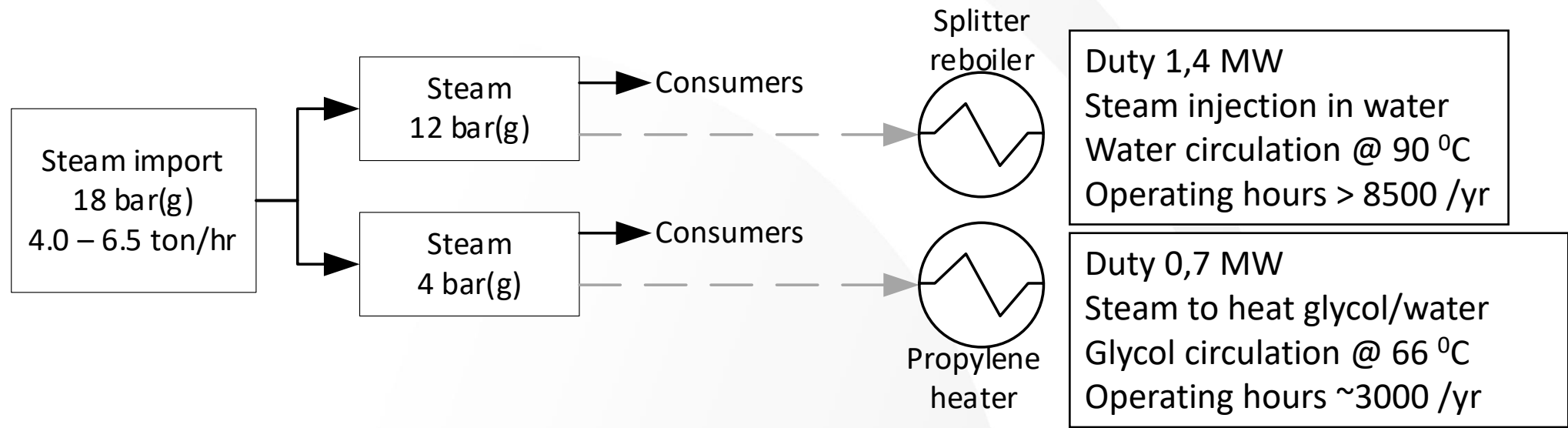
Average duty Cooling Water Tower is 24 MW → Opportunity

CO<sub>2</sub> emissions:

Total	0.7 ton CO <sub>2</sub> / ton PP
Electricity (indirect)	~ 35 %
Steam (indirect)	~ 50 %
Flare gases (direct)	~ 15 %

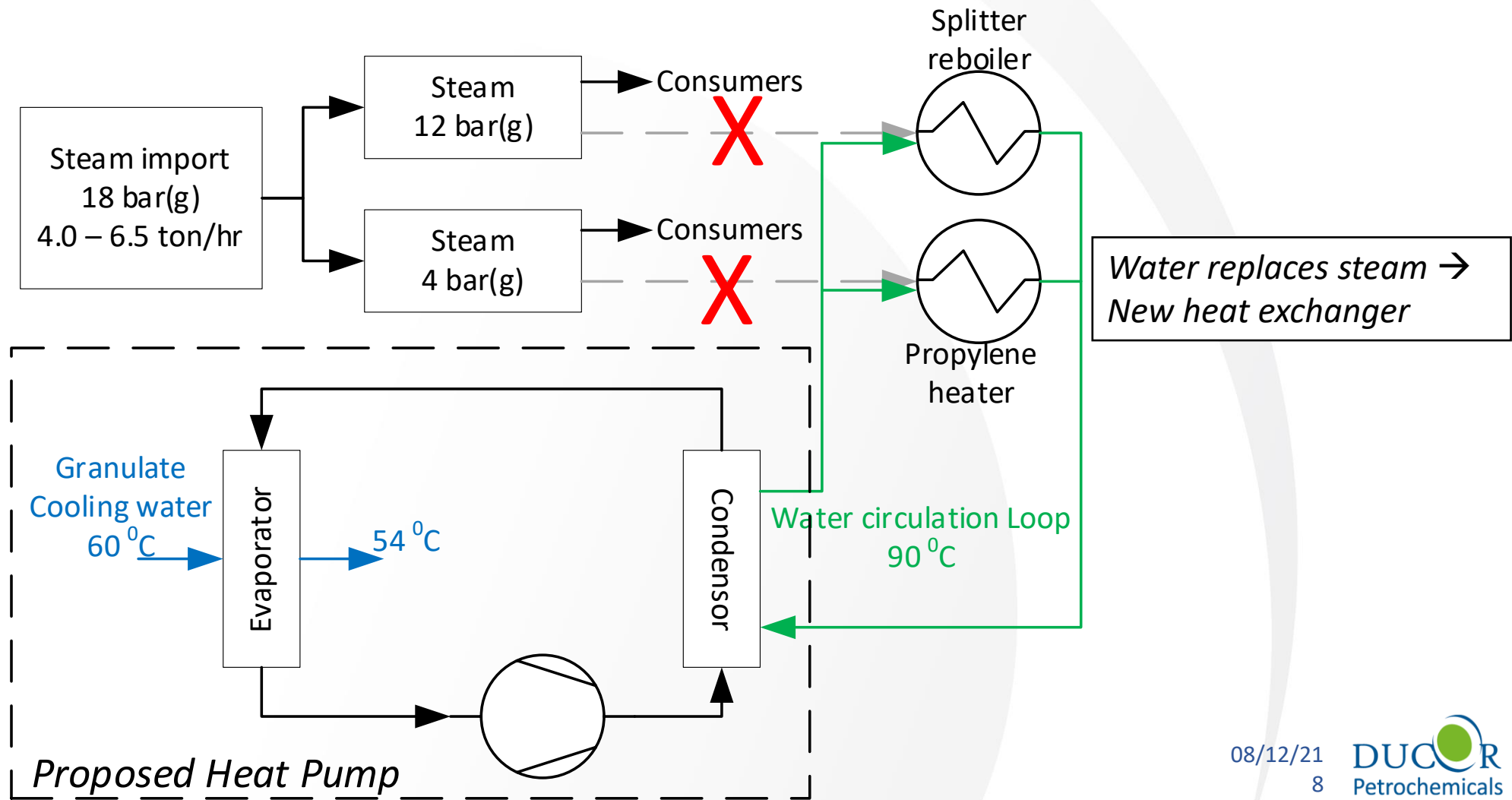
Ducor is fully committed to significantly reduce its environmental impact

# Ducor Case



Cooling water  
Total duty 3,5 MW  
3 production lines

# Ducor Case – Alternatives for Heat Pump with payback time of 7 years?





**ANY  
QUESTIONS?**